

Date: Tuesday, 10/24/2006 11:06:38 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	HANDLE KNOB
Job Number	29146		
Estimate Number	11858		
P.O. Number	N/A	Part Number	D2367
This Issue	10/24/2006	S.O. No.	10/24
Prsht Rev.	NC	Drawing Number	D2367 REVA
First Issue	N/A	Project Number	N/A
Previous Run	26592	Drawing Revision	A
Written By	<u>JM</u>	Material	N/A
Checked & Approved By	<u>JM 06/10/06</u>	Due Date	11/6/2006
Comment	Est, A02.00.29 New issue KJ	Qty:	1
Um:		8	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MDELRINR12500	DELRIN ROUND BAR 1.25"	
		Comment: Qty.: 0.0473 f(s)/Unit Total : 0.1890 f(s) DELRIN ROUND BAR 1.25" Material: Ø1.250" Black Delrin (M-DELRIN-R1.2500)and Dwg D2367	M101827 MB 06/11/07 8
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL Machine as per Folio FA045 and Dwg D2367 Deburr	MB 06/11/07 8
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	MB 06/11/07 8
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	MB 06/11/07 8
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST41	CD 06/11/07 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: S Date: 06/11/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/24/2006 11:06:38 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE KNOB

Job Number: 29146

Part Number: D2367

Job Number:



Seq. #: Machine Or Operation:

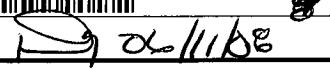
Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

  
10/24/06

Job Completion



  
10/24/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29146
Description: Handle Knob	Part Number:	D2367
Inspection Dwg: D2367	Rev: A	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article | Prototype

Measured by:	MS	Audited by:	Smk	Prototype Approval:	N/A
Date:	06/11/17	Date:	06/01/02	Date:	N/A

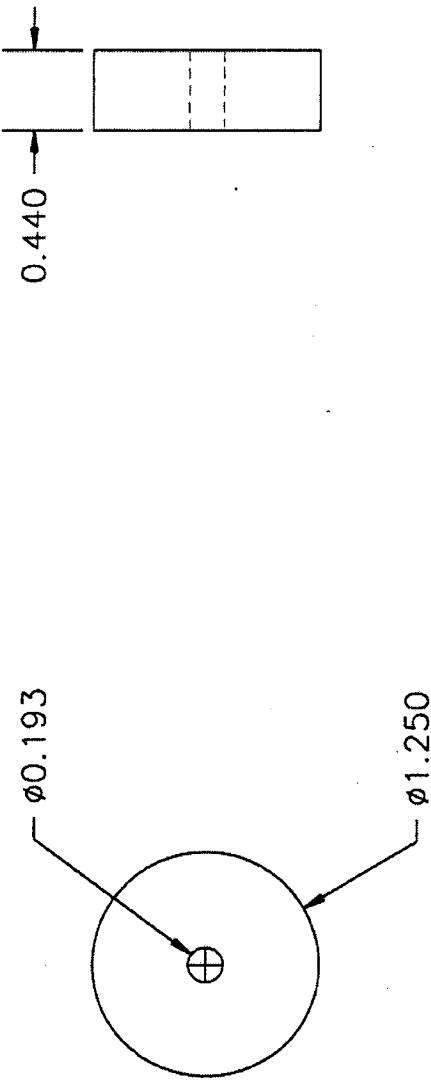
<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	06.04.10	New Issue	KJ/JLM	SJL

**DART**

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>S</i>	DRAWING NO. D2367
DATE 95:02:22	TITLE HANDLE KNOB	REV. A SHEET 1 OF 1 SCALE 1:1

**RELEASED**  
160610BW

S62



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *29146*

BREAK ALL EDGES .015 MAX  
MATERIAL: BLACK DELRIN